



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D130-700-011
Job Sheet 171661



000698

Part No: D130-700-011

Job Qty: 2 ea

Part Name: EC130 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/6/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A1 IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	2/9/18	2/9/18	0.00	0.00	Start Up Stores/Pkg-2		FEB 09 2018
160	Packaging	2 pcs	2/9/18	2/9/18	0.00	0.00	Packaging1-1		FEB 09 2018
170	QC	2 pcs	2/9/18	2/9/18	0.00	0.00	QC4		SMB
175	DC	2 pcs	2/9/18	2/9/18	0.00	0.00	DC		SMB
180	Packaging	2 pcs	2/9/18	2/9/18	0.00	0.00	Packaging3-1		21 FEB 12 2018
190	QC21-FG	2 Ea	2/9/18	2/9/18	0.00	0.00	QC21		9-80

Part Op 175 - Photocopy bluefile and create labels per PPP D130-700-011CHG001
Descriptions: 180 - Identify and pack for shipping as per PPP D130-700-011 LOCATION: FG012

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	8 Ea (4 ea)	90-Start up Operation	
AN4-15A	Bolt	16 Ea (8 ea)	90-Start up Operation	
D2182B060	Clamp Cushion Black 6.0 "Long	8 Ea (4 ea)	90-Start up Operation	
D2274	Radius Block	24 Ea (12 ea)	90-Start up Operation	
D2519	Clamp	8 Ea (4 ea)	90-Start up Operation	
D2529	Washer	24 Ea (12 ea)	90-Start up Operation	
D3167-1	Bearpaw	4 Ea (2 ea)	90-Start up Operation	
D3171-1	Angle Bracket	8 Ea (4 ea)	90-Start up Operation	
MS21042L4	Nut	24 Ea (12 ea)	90-Start up Operation	
NAS1149D0463J	Washer	24 Ea (12 ea)	90-Start up Operation	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	8	103	0
	AN4-15A	16	233	0
	D2182B060	8	56	0
	D2274	24	177	0
	D2519	8	32	0
	D2529	24	3,202	0
	D3167-1	4	4	0
	D3171-1	8	11	0
	MS21042L4	24	1,991	0
	NAS1149D0463J	24	3,420	0
Part Specifications				
Specifications could not be found.				

Plex 2/7/18 9:07 AM dart.quirion.sonia

DART
AEROSPACE
S040835

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EC130 Bearpaws

PART NO: D130-700-011

Original Serial #: S040835

Revision:

Operation: Packaging

Change No: CHG001

Mfg Date: 02/09/18

Job No: 171661



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Master Unit 000698

Containers on Master Unit 000698				
Serial No	Part No	Customer Part No	Status	Quantity
S040834	AN4-12A	AN4-12A	Allocated	8
S040829	AN4-15A	AN4-15A	Allocated	16
S040826	D2182B060	D2182B060	Allocated	4
S040827	D2182B060	D2182B060	Allocated	4
S040821	D2274	D2274	Allocated	24
S040814	D2519	D2519	Allocated	8
S040810	D2529	D2529	Allocated	24
S005240	D3167-1		Allocated	4
S009521	D3171-1	D3171-1	Allocated	8
S040805	MS21042L4	MS21042L4	Allocated	24
S040804	NAS1149D0463J	NAS1149D0463J	Allocated	24

5 PARTS LIST

Qty -011	Qty -021	Part Number	Description
X		D130-700-011	BEARPAW INSTALLATION
	X	D130-700-021	WEARPLATE KIT
4		D2182B060	Rubber Cushion
12		D2274	Radius Block
12		D2529	Washer
4		D2519	Clamp
2		D3167-1	Bearpaw
4		D3171-1	Angle
	2	D3862-041	Wearplate
4	4	AN4-12A	Bolt
8	8	AN4-15A	Bolt
12	12	NAS1149D0463J	Washer
12	12	MS21042L4	Nut (or MS21042-4)

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Revision: B

Date: 14.12.02